

## Installation Instructions

Exposed Thermostatic Shower Mixer  
with Overhead Shower & Riser Rail Kit

VESK-65-0010

VESSINI

# VESSINI

## Installation Instructions

### important - please read

Please read these instructions carefully before starting installation and keep for future reference.

Remove all packaging and check the product for missing parts or damage before starting installation.

Any alterations made to this product and fittings may infringe water regulations and will invalidate the guarantee.

The installation must comply with all Local/National Water Supply Authority Regulations/Byelaws and Building and Plumbing (UK:BS6700) Regulations.

We strongly recommend that you use a qualified and registered plumber.

**IMPORTANT:** Failure to comply with the installation and commissioning instructions as detailed will invalidate the product warranty.

### general installation

#### Thermostatic Valves

The thermostatic mixing valve has been specifically designed and manufactured to meet the requirements of BS EN1111 The valve has been independently tested and approved as a TYPE 2 valve under the TMV2 scheme.

This mixer valve is suitable for any water system. Where instantaneous heaters are used, the flow of hot water sufficient to start and go on burning must reach the minimum flow required – as specified by the heater manufacturer.

These fittings are mixing devices and therefore water supplies must be reasonably balanced.

Where connections are made to the mains cold water supply, WRC approved single check valves must be fitted to both hot and cold inlets. This is a stated requirement of Water Supply (Water Fittings) Regulations 1999 Schedule 2, Section 6 G15.13.2

Before making any inlet pipe connections, all supply pipes **MUST** be thoroughly flushed to remove debris. Failure to do so could result in damage or low flow from the mixer unit. Water Supply (Water Fittings) Regulations 1999 Schedule 2 Section 4 G13.1

The fitting of isolating valves to the inlet feeds is advised for ease of maintenance.

The fitting of strainers is recommended.

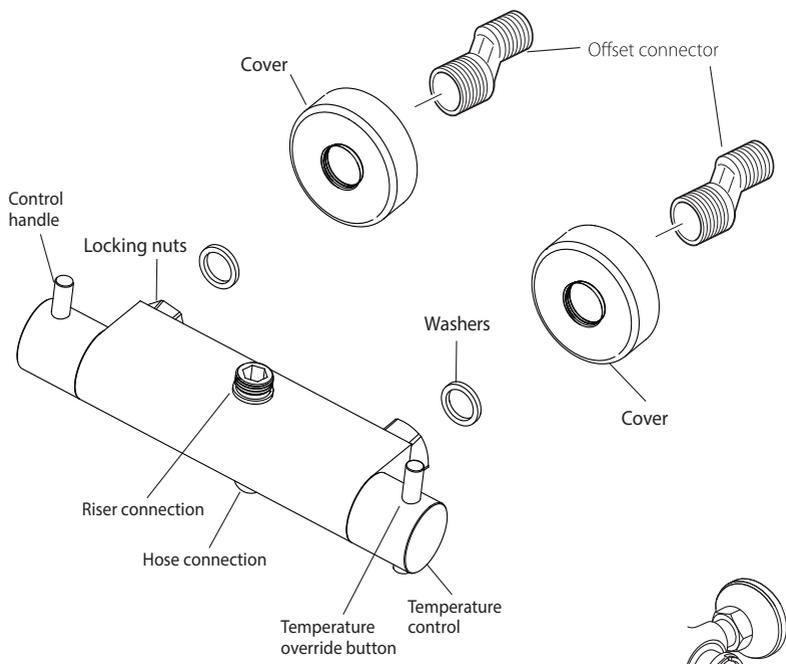
Please take great care when installing this mixer not to damage its surface.

Operating pressures (on hot and cold line) should be kept as balanced as possible in order to assure optimum efficiency.

Note: When pressure is higher than 5 bar a pressure reducer is required to be fitted before the valve.

Please note if installing in an enclosed environment, access should be left for servicing and maintenance. No costs relating to inadequate access can be accepted.

## installation



The installation of Thermostatic mixing valves must comply with the requirements of the Water Supply (Water Fittings) Regulations 1999.

Rinse pipework carefully for a long while before fitting the valve: do not allow dirt, metal particles or shavings to block the filters fitted on inlets.

Turn off the water supply.

**⚠ Warning!** Please check for any hidden cables and pipes before drilling holes in the wall.

Prepare the wall with 2 flush  $\frac{1}{2}$ " connectors at 150mm centres. Connect the water supply to the inlet pipes. The hot water should be connected to the left hand pipe. Screw on the 2 offset connectors followed by the covers.

Place a filter/washer in each of the locking nuts on the valve and screw onto the connectors, some adjustment can be made to the offset connectors to align the centres and level up the valve.

**Note:** The valve must be connected to rigid pipework for support as there are no backnuts or fixing holes.

## installation

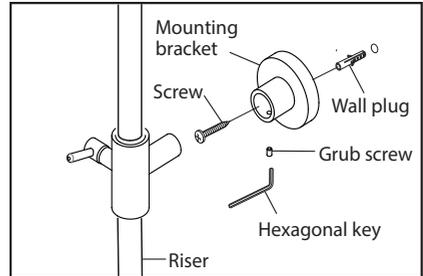
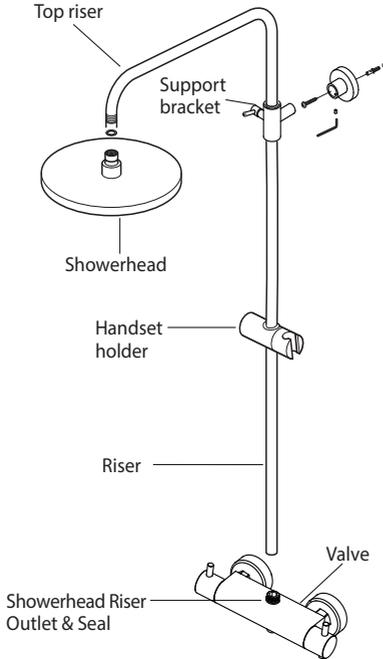


Fig 1. Support Bracket Installation

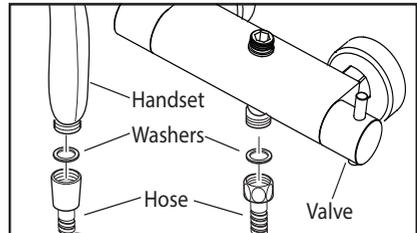


Fig 2. Hose Connection

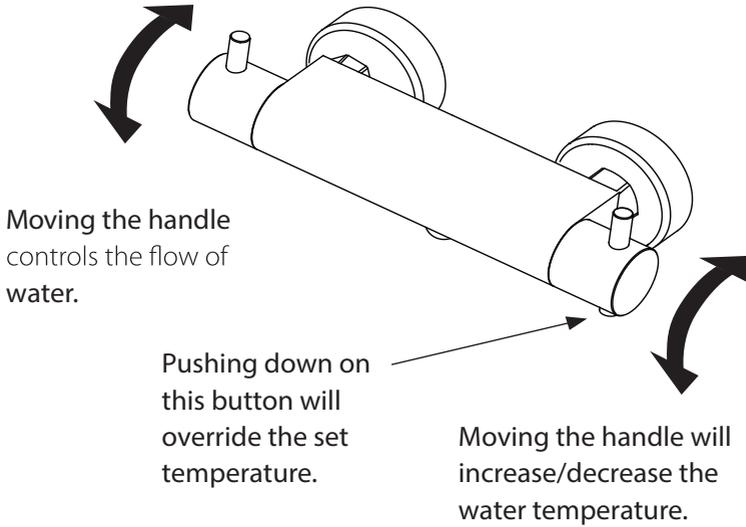
**Warning! Please check for any hidden cables and pipes before drilling holes in the wall.**

Hand tighten the riser to the valve riser outlet ensuring that the rubber seal is in place, then loosely attach the mounting bracket to the support bracket, use a level to ensure that the riser is vertical then mark a line around the mounting bracket. Remove the riser to one side then using the pencil mark drill a 6mm hole in the centre deep for the wall plug and secure the mounting bracket to the wall with the supplied screw (see inset left above).

Connect the support bracket over the mounting bracket, then tighten the support bracket in position with the grub screw and tighten using the hexagonal key (see Fig. 1). Connect the hose and handset as per Fig 2.

Finally place a rubber washer into the showerhead and screw onto the top riser. The angle of the showerhead can be adjusted as required.

## operation



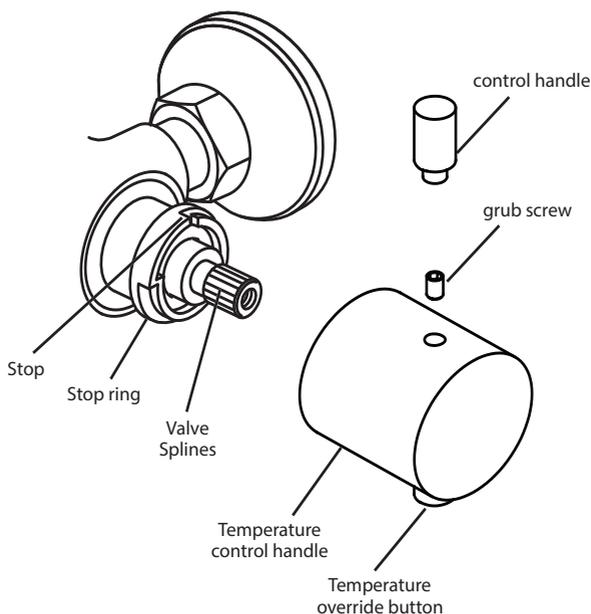
## care of the mixer

Our products are finished to the highest standard and due care needs to be taken to ensure their looks are retained.

We recommend cleaning all products with a soft damp cloth **ONLY** and advise strongly against the use of **ALL** cleaning products i.e. powders and liquids.

If the above instructions are not followed this will invalidate your guarantee in the event of a problem occurring.

After cleaning, reassemble the xindeli thermostatic shower valve. Exercise, reset and test the valve as laid out in the commissioning section.



## commissioning & temperature resetting

Please ensure that the commissioning of the valve is done under normal operating conditions. The Thermostatic Mixing Valve is supplied factory set at 38° C. To alter this setting, proceed as follows.

**Note: mix water temperature at terminal fitting should never exceed 46° C.**

The valve has been factory set under balance pressures and hot water supply at 65° C. When your specific operating conditions are significantly different from the above, the temperature of the water may vary from the setting.

When the difference is too great, you can adjust the calibration of the valve to suit individual requirements of the installation:

1. Select 38° C or the arrow on the handle and check the temperature of the water being delivered to the outlet with a thermometer.

2. If the temperature is unacceptable proceed to reset the calibration as follows:

Turn the spline of the valve clockwise to decrease the temperature and anti-clockwise to increase the temperature until 38° is achieved.

3. Ensure that the stop on the stop ring is at 12 o'clock and replace the handle with the temperature override button also pointing at 12 o'clock being careful not to turn the spline of the valve. The valve setting is now calibrated to suit your requirements.

A digital hand-held thermometer should be used to measure the outlet temperature correctly which must not exceed 38° C.

Once the correct outlet temperature has been achieved, the valves internal mechanism should be exercised at least three times by alternately isolating the hot and cold supplies. This will cause the piston to travel its full stroke and will ensure that the valve is operating correctly. If the set temperature has drifted after this operation, then the commissioning operation should be repeated.

Once the valve has been commissioned, a fail-safe shut off test should be performed. Isolate the cold supply. The flow should reduce to a trickle within a couple of seconds depending on site conditions.

If the temperature has not altered, repeat the test for the hot supply. If either fail-safe function does not operate, ensure that supply pressures and temperatures are within the valves normal operating parameters. In addition, check that the hot supply temperature is at least 10° C above the valves set mixed outlet temperature, i.e. hot to mix differential temperature.

If this is not the case, then the valve will be slow to shut down on cold water failure.

For optimum performance, it is recommended that the dynamic pressures be as close as equal as possible. If the dynamic pressures are outside a 10:1 ratio, then a pressure reducing valve should be fitted to the higher supply pressure or, if preferred, the lower supply pressure boosted.

## **maintenance**

To comply with TMV2 approval, the thermo shower valve should be tested against the original performance results once a year after installation. When testing is due the following performance checks shall be carried out.

Performance checks that should be carried out at routine maintenance times are:

- Measure the mixed water temperature at the outlet.
- Carry out the cold fail-safe shut off tests by isolating the cold water supply to the TMV; wait for five seconds, if the water is still flowing check that the temperature is below 46° C.
- If there is no significant change to the set outlet temperature (2° C or less change from the original settings) and the fail-safe shut off is functioning, then the valve is working correctly and no further service work is required.

### **Filters.**

This thermostatic valve is fitted with a double filtering facility. Filters are fitted on the water inlets and on the thermostatic cartridge.

Depending on the water quality, filters may become dirty, causing reduced flow and inefficient working of the valve.

Shut off the water supply to both inlets at the isolating valves.

### **Inlet Filters.**

Undo both locking nuts at the back of the valve and remove from the wall. Pull out the filter/washer, rinse in water to remove the dirt, and then soak them in vinegar or descaling agent.

### **Cartridge Filters**

To clean the filters, you must first remove the cartridge from the housing.

Removing the Cartridge

1. Remove the handle (see temperature resetting).
2. Unscrew the grub screw on the underside of the body and pull out the cartridge.
3. Clean the filters by rinsing them in water to remove the dirt and soaking them in vinegar or descaling agent.
4. Before reassembling the cartridge, clean its housing with a wet cloth and grease the 'O' rings on the cartridge.
5. Reassemble the cartridge into the body aligning up the hole in the cartridge with the grub screw, then place the plastic stop ring onto the cartridge with the stop at the 12 o'clock position.
6. Make sure everything is tight and secure and turn on the water supply at the isolating valves.
7. Now check the water temperature to ensure you are happy with it.
8. Ensure that the stop on the stop ring is at 12 o'clock and replace the handle with the temperature override button also pointing at 12 o'clock being careful not to turn the spline of the valve.
9. Replace the handle.

## operating specifications

### Hot Water Supply Temperature:

Maximum: 80° C

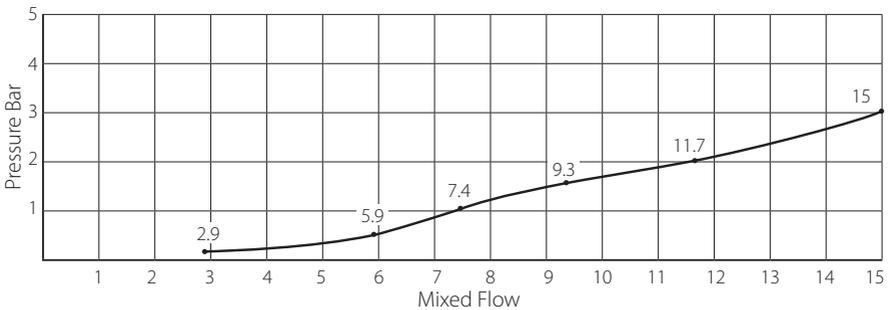
Minimum: 10° C higher than the maximum required mixed temperature (advise 65° C)

### Operating Pressure

Maximum: 5 bar

Minimum: 0.2 bar

## flow rate



Flow rate curve is for reference only. The actual pressure drop may vary depending on system temperature and pressure.

### Recommended outlet temperatures

The BuildCert TMV scheme recommends the following mixed water outlet temperature for use in all premises:

44° C for bath fill but see notes below;

41° C for showers;

41° C for washbasins;

38° C for bidets.

The mixed water temperatures must never exceed 46° C.

The maximum mixed water temperature can be 2° C above the recommended maximum set outlet temperature.

### Note:

46° C is the maximum mixed water temperature from the bath tap. The maximum temperature takes account of the allowable temperature tolerances inherent in thermostatic mixing valves and temperature losses in metal baths.

### It is not a safe bathing temperature for adults or children.

The British Burns Association recommends 37° to 37.5° C as a comfortable bathing temperature for children. In premises covered by the Care Standards ACT 2000, The maximum mixed water outlet temperature is 42° C.

## Guarantee

This product is guaranteed against manufacturing defects from the date of purchase until the expiry of the relevant guarantee period shown below.

### The guarantee is only valid if:-

1. The product has been installed, used and maintained in accordance with Vessini's instructions and subjected to normal use only.
2. The defect is not due to use of an unsuitable or inadequate water supply.
3. The defect is not due to accident, misuse, neglect or repair other than by Vessini or Vessini authorised agents or damage caused by foreign objects or substances.

Under this guarantee (which is non-transferable) Vessini will, at its option, repair or replace free of charge any product (or replacement part) found to be defective. The guarantee does not extend to any consequential loss or damage. After repair or replacement the relevant guarantee period will be calculated from the original date of purchase.

This product is subject to a fifteen year guarantee.

All claims under the guarantee must be submitted in writing to the person who supplied the product to you and must be received no later than the last day of the relevant guarantee period. All claims must be accompanied by proof of purchase (sales receipt or delivery note).

Vessini operates a policy of continuous product development and therefore reserves the right to change the product, packaging and documentation specifications without notice.

This guarantee is in addition to and does not affect your statutory rights as a consumer.

## Customer / Technical Services

For any technical or installation queries please contact Abacus Direct on 0871 222 05 44.

Due to our commitment to continuous product development we reserve the right to alter specifications without notice. Products are guaranteed against manufacturing defects for the first purchaser only and the guarantee is non-transferable. Our liability under any guarantee expressed or implied is strictly limited to replacement of defective goods or a refund at our discretion and no consequential losses will be entertained. Proof of purchase will be required.

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