Single Door Quadrant

ASSEMBLY GUIDE

IMPORTANT

1.. The cubicle can be constructed either way up, for left or right hand opening.

2.. These instructions and list of parts assume that installation is done against solid or tiled walls. Hollow or "Stud - partition" walls will require alternative fixings. Please consult a hardware supplier for the correct type. It may also be necessary to consult your tiling supplier about the correct method for drilling your tiles.

3.. Please check this product for damage prior to starting the installation. No claims can be made after the products have been fitted, or after fitting has commenced.

4.. This is a 2 person installation.

5.. Please note the minimum and maximum adjustment for this product are based on perfectly plumb walls.

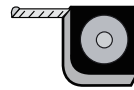### Tools Required *Please note hand tools NOT supplied.*

Drill	**7mm** *Masonry Drill* **3.2mm** *HSS Drill*	*Spirit Level* *Pencil*	*Tape Measure*	**PH2 TYPE** *Screwdriver*	*Sealant Gun*
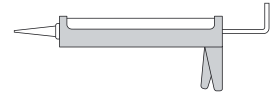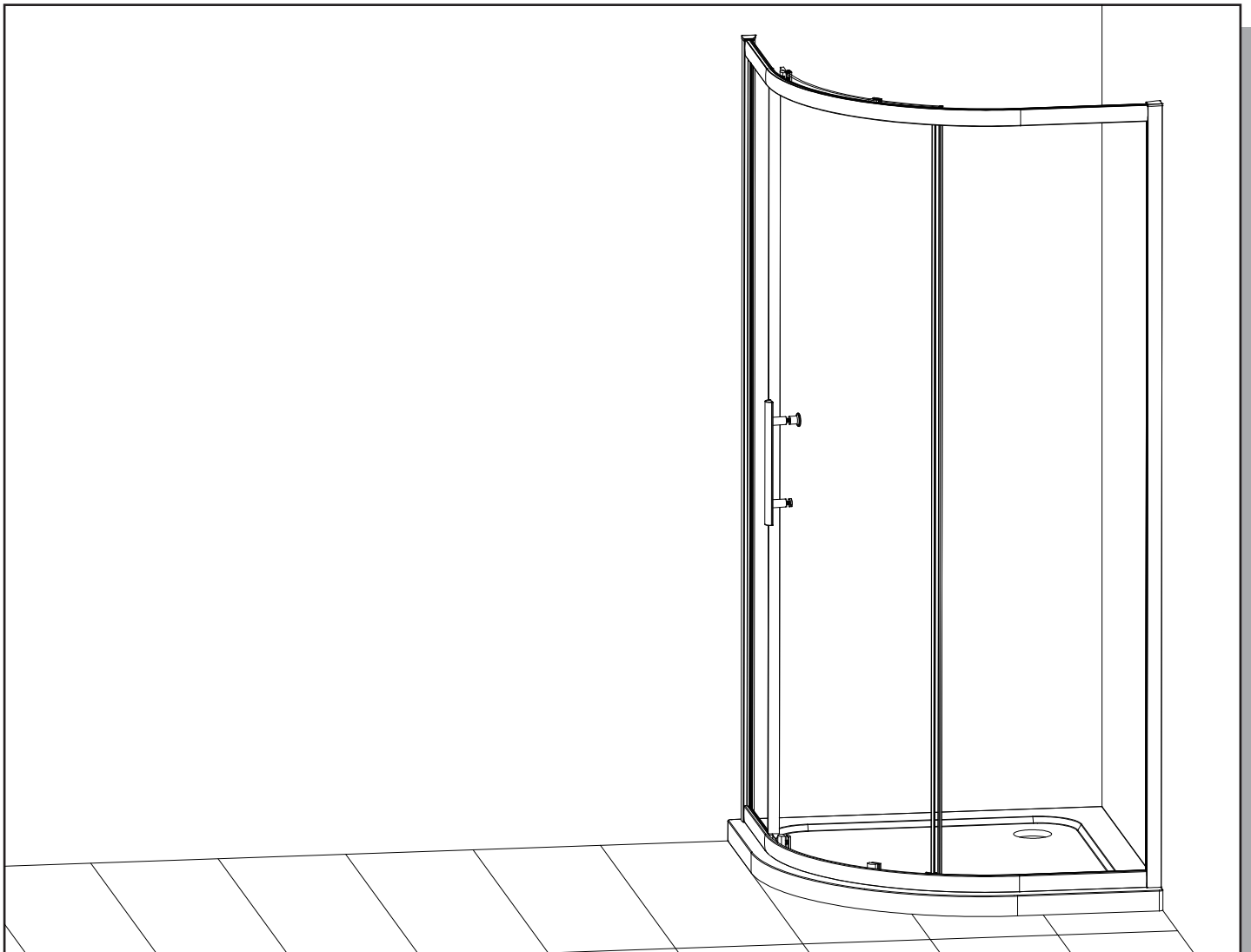
Single Door Quadrant

EXPLODED VIEW AND PARTS LIST
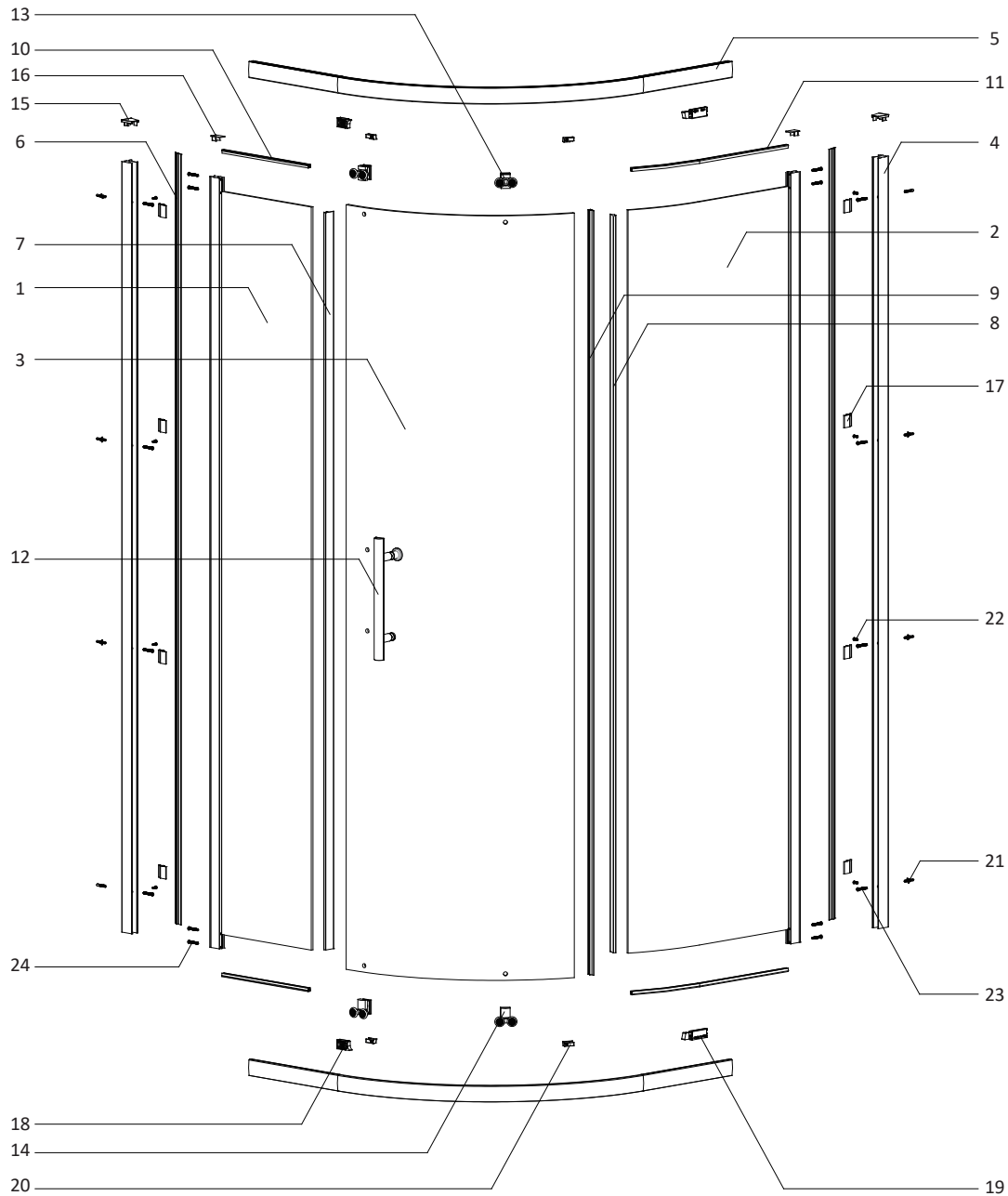
SN	Code	Description	Qty	Image
1	N/M	Fixed Panel	1	
2	N/M	Curved Fixed Panel	1	
3	N/M	Moving Panel	1	
4	ALU8654	Wall Channel	2	
5	ALU8656-T/B	Top / Bottom Profile	2	
6	ALU13660	Cover Profile	2	
7	304B-6-10-3	Flipper Seal for Fixed Panel - 10mm flipper	1	
8	310A-6-29	Flipper Seal for Curved Fixed Panel - 29mm flipper	1	
9	304B-8-10-4	Flipper Seal for Moving Panel - 10mm flipper	1	
10	SCUGASK-1	Gasket for Fixed Panel	2	
11	SCUGASK-2	Gasket for Curved Fixed Panel	2	
12	S1HW34	Type D Type Handle	1	
13	S1HW32	Top Roller	2	
14	S1HW33	Bottom Roller	2	

SN	Code	Description	Qty	Image
15	S1PS21-L/R	Wall Channel Cap L/R	2	
16	S1PS05	Upright Profile Cap	2	
17	S1PS20	Cover Profile Clip	8	
18	S1PS34	Roller Stopper	2	
18	SBLTL002	ST 3.5 x 8 Screw	2	
19	S1PS37-L/R	Soft Close Stopper L/R	2	
19	SBLTL002	ST 3.5 x 8 Screw	4	
20	S1PS36-L/R	Glass clip L/R	4	
20	SBLTL036	ST 3.5 x 10 Screw	4	
21	SBLTL001	Wall Plug	8	
22	SBLTL003	ST 3.5 x 12 Screw	8	
23	SBLTL013	ST 4 x 30 Screw	8	
24	SBLTL014	ST 4 x 45 Screw	8	

silicone

TRAY MUST BE 100% LEVEL IN ALL DIRECTIONS
TRAY MUST BE SEALED FULLY AROUND WHERE
THE TRAY MEETS THE WALL
Ensure the shower tray is level in all directions and is properly
sealed to the wall. The wall must be tiled down to the top edge
*of the tray.* **Do not angle out bottom tile.**

A
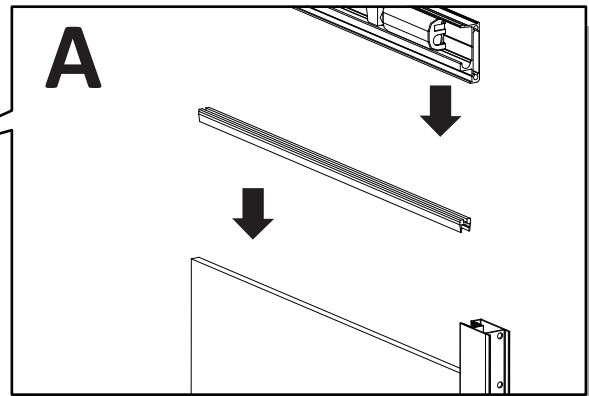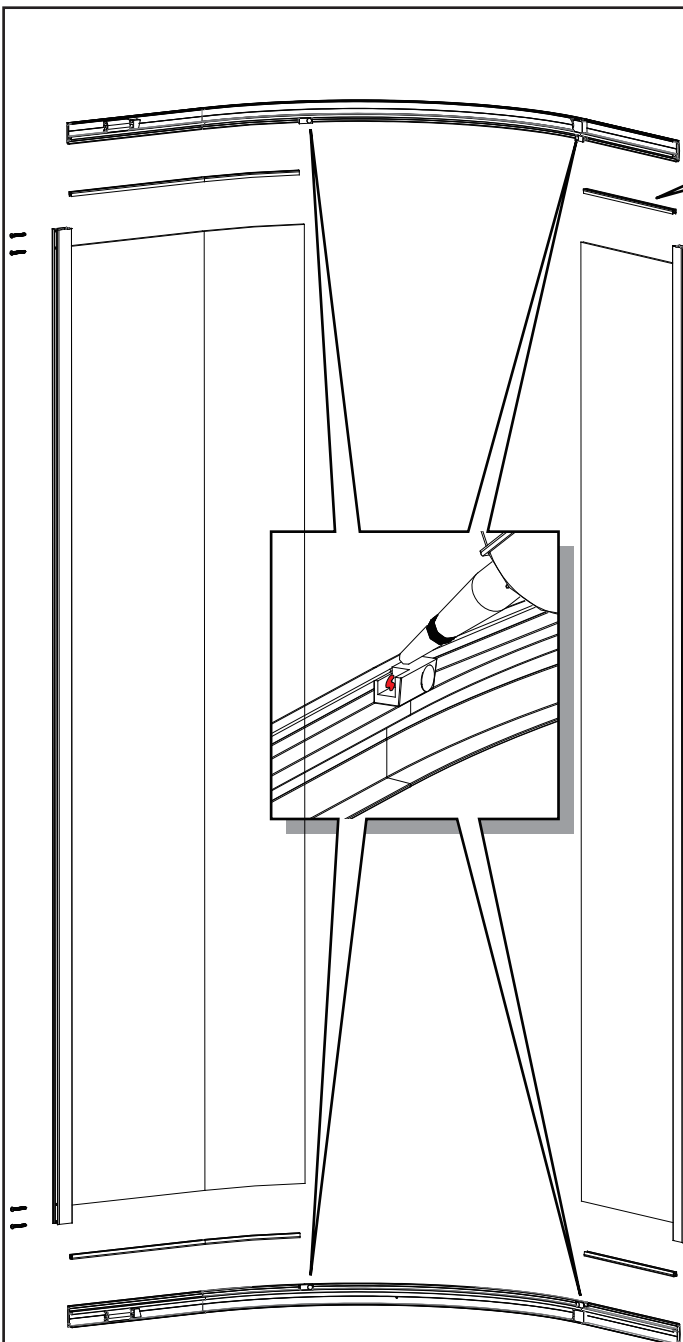
Step A

*Put the gasekts (**SCUGASK-1 and SCUGASK-2***) on the*
fixed panel and curved fixed panel, then put the top
*and bottom proifle (**ALU8656-T** and **ALU8656-B***) on*
the fixed glass panel as shown. The Roller Stoppers
*(**S1PS34 and S1PS37-L/R***) and the Glass Clip (**S1PS36-L/R***)*
were pre-assembled.
***Note:** Put a small amount of silicone in the corner*
between the glass and the profile where the glass
*clips are fixed to the top and bottom profile.*

Step B
*Fix the frame using ST 4 x 45 screws (**8 x SBLT014***).*

B
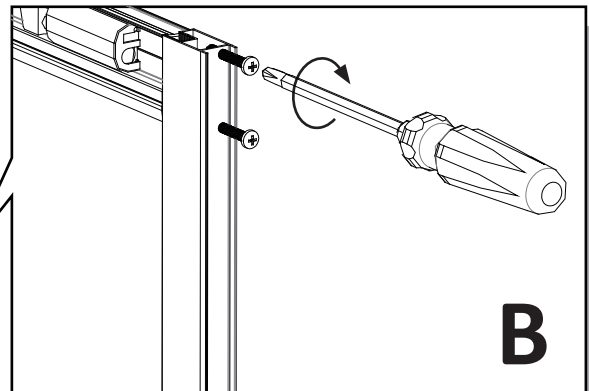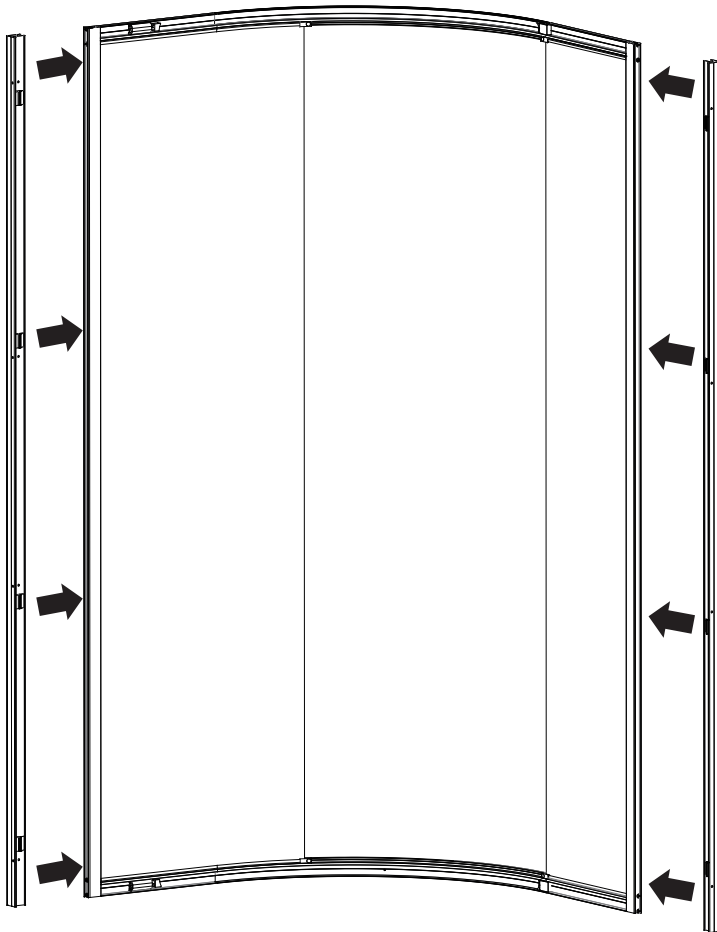
Step D

*Position the wall channels back on the tray ensuring the wall channels are plumb, mark the position of the holes in the wall. Do this by marking the wall with a pencil through the pre-drilled holes in the wall channel. Drill with **6mm** masonry drill bit and insert wall plug (**8 x SBLTL001**). Slot wall channels into the door frame, then lift door onto the tray. Fix the wall channel with screws ST4x30 (**8 x SBLTL013**).*

C
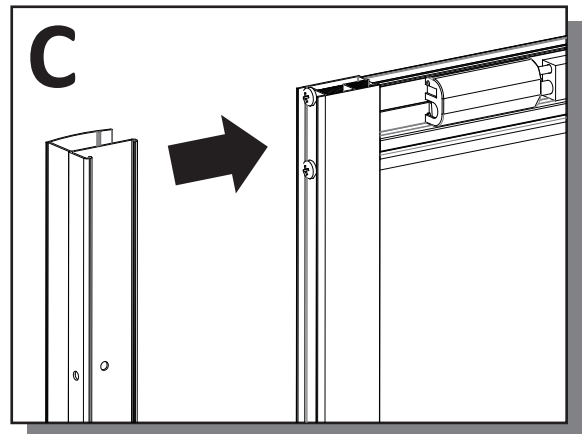
Step C

Position the assembled door frame (with wall profile fully pushed into frame) onto the tray and decide on the step in from the edge of the tray to wall profiles. The wall profiles can be adjusted until the door is positioned correctly on the tray.

D.1

D.2

D.3

D.4
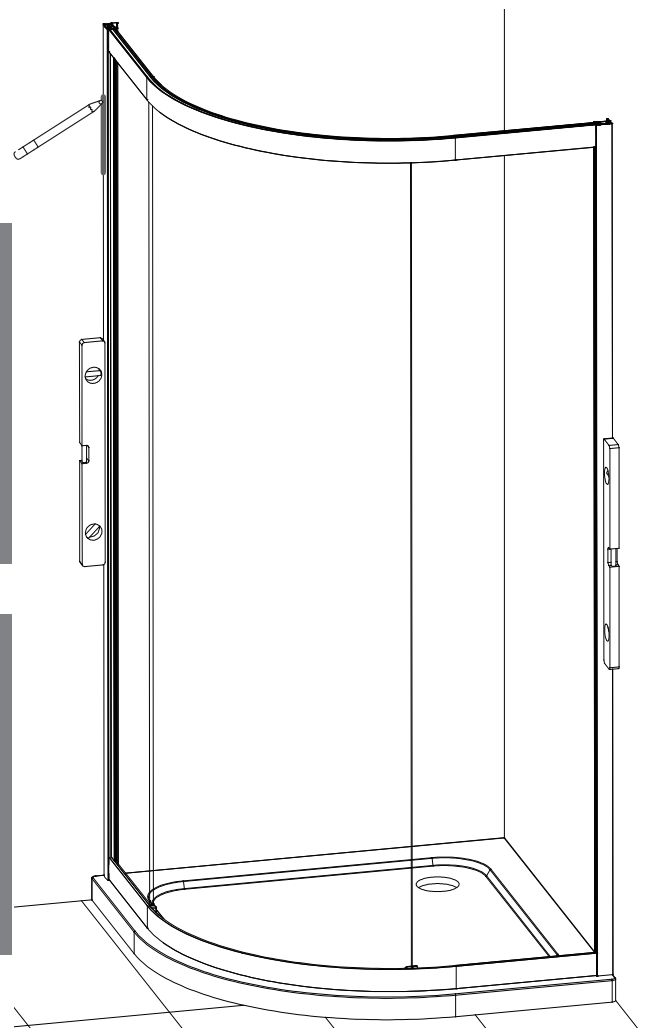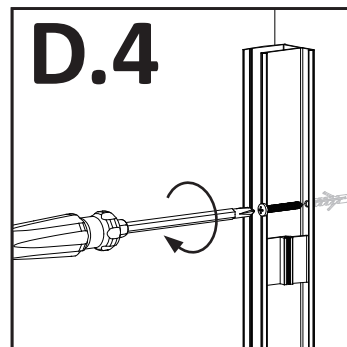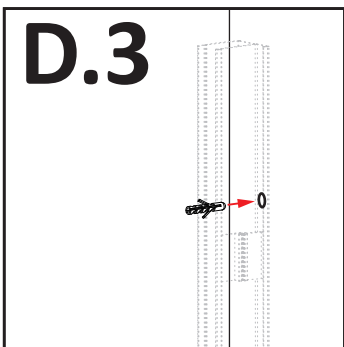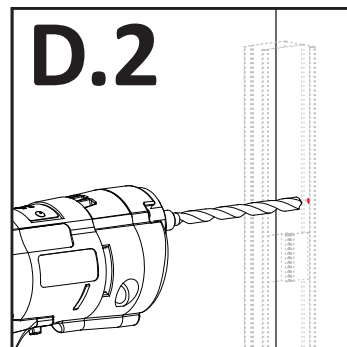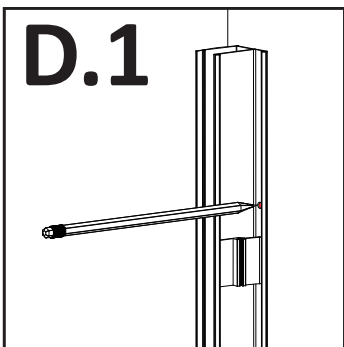
Step E

*Slot the top rollers (**2 x S1HW32***) into the top profile and then clip in the bottom rollers (**2 x S1HW33***) as shown in E.1 and E.2. To ensure the correct rolling action and the door closes on the profile evenly, adjust the roller by adjusting the screw clockwise or anticlockwise as shown in E.3.* **NOTE:** The stoppers can be adjusted, you may need to adjust the stoppers a few to ensure the rollers can meet.

Step F

*Drill 3 equally spaced holes with **3mm** drill bit through the wall profile and frame. Fix the frame to the wall profile with ST3.5 x 12screws (**8 x SBLTL003***). Put the Cover Profiles (**2 x ALU13660***) on the plastic clip (**8 x S1PS20***).*
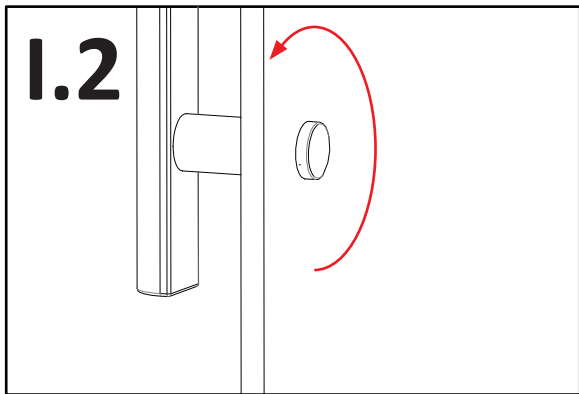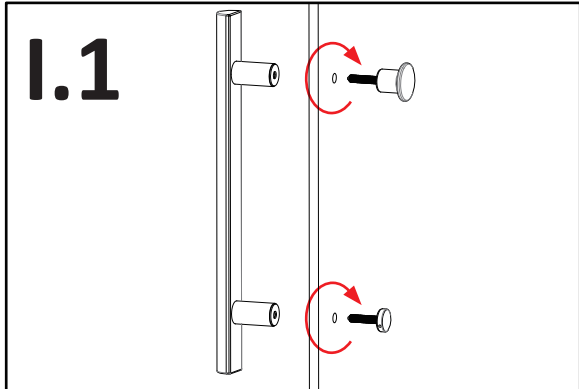
Step G

*Attach the Fixed panel flipper seal **304B-8-10-3** to the Fixed panel and attached the Curved fixed panel flipper seal **310A-6-29** to the curved fixed panel. Attach the Moving panel flipper seal* **304B-8-10-4** *to the end of moving panel.*
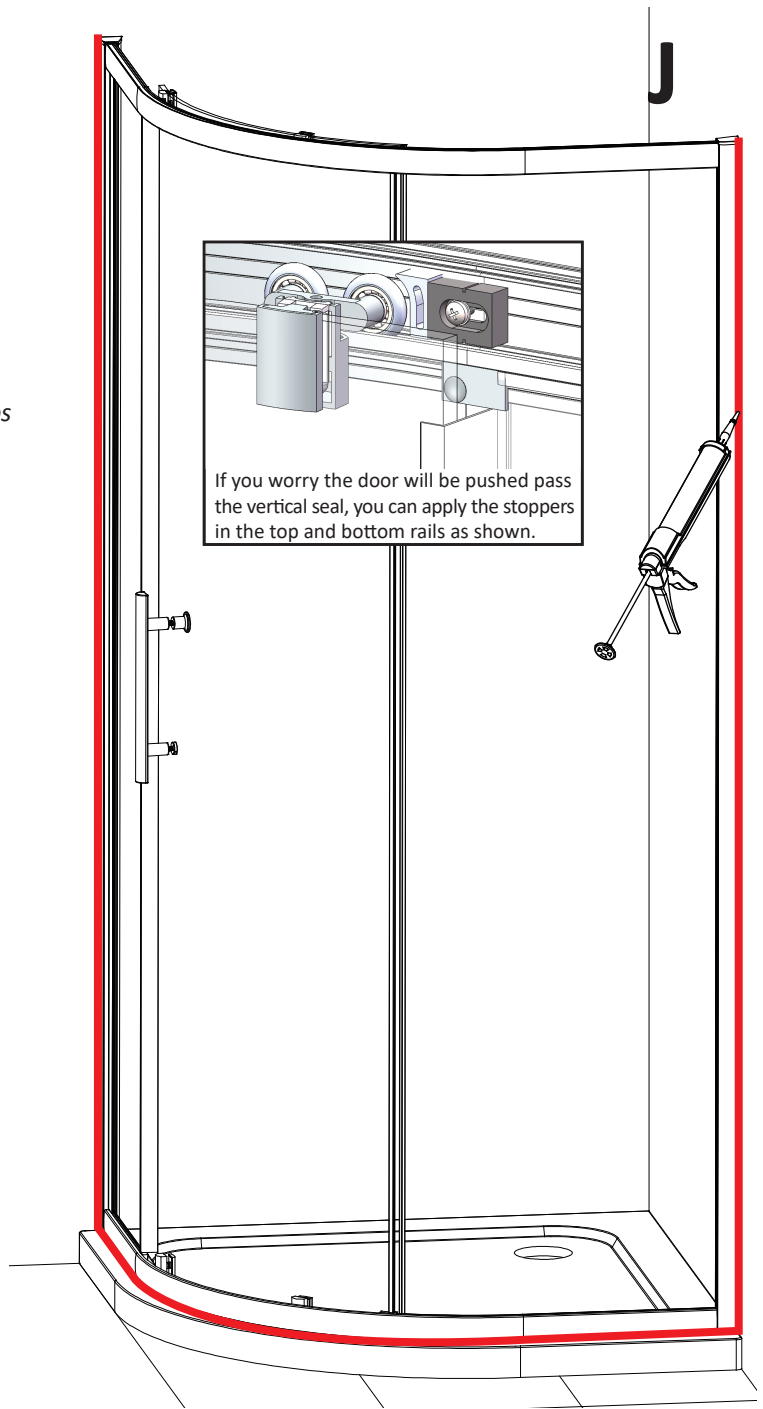

E.1

E.2

G

F

NOTE: Please ensure you will not drill the glass.

15

E.3

E.4

E.5

H
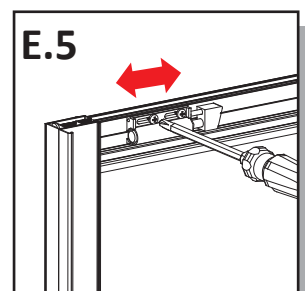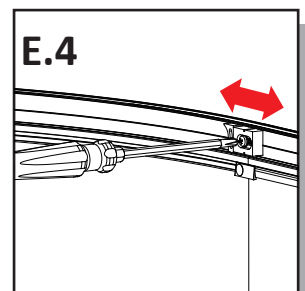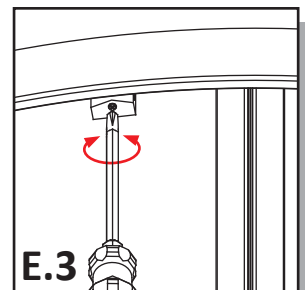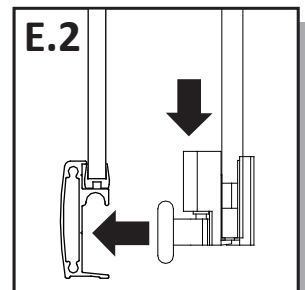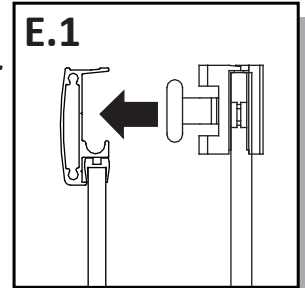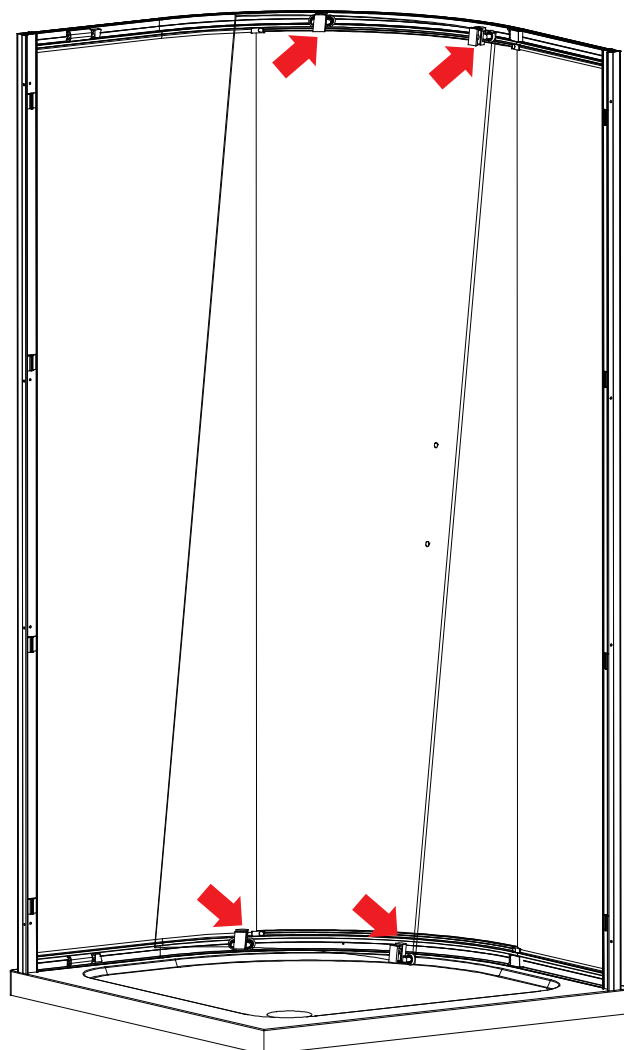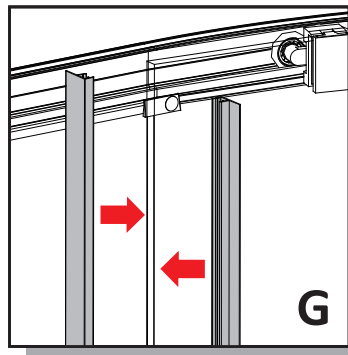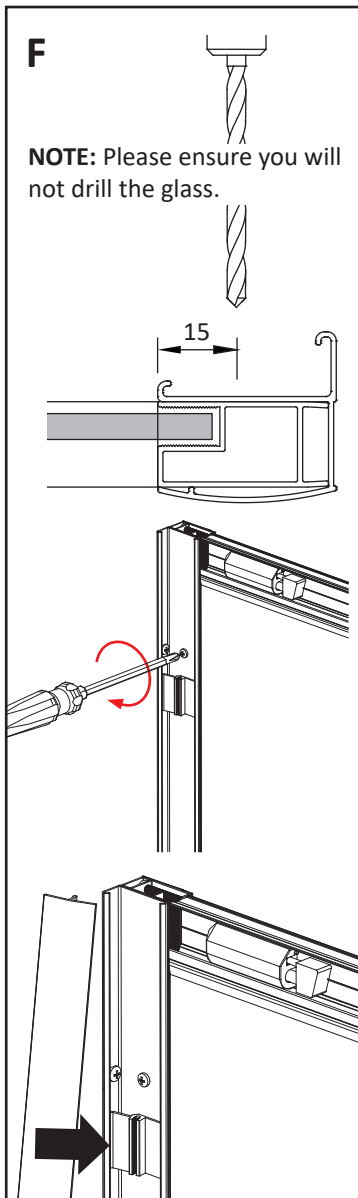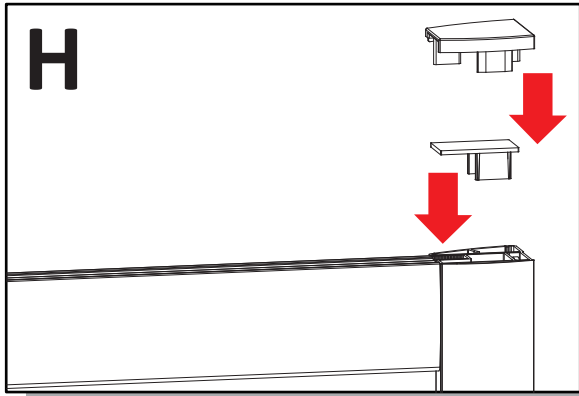
Step H

*Put the upright profile caps **S1PS05** and wall channel caps **S1PS21L/R** on.*

I.1

I.2

Step I

*Assemble the handle (**S1HW34**) to the door panel.*

J

If you worry the door will be pushed pass the vertical seal, you can apply the stoppers in the top and bottom rails as shown.

24 HRS

DO NOT USE THE ENCLOSURE FOR 24 HOURS AFTER SEALING

BLEACH

WHITE SPIRIT

Step J

Applying Silicone Sealant And Cleaning

*Seal from the top of the wall channel to the bottom on the **Outside** between the wall channel and the wall, and between the bottom profile and shower tray as shown. Wash down with clean warm water and a soft clean cloth or sponge. Please do not use bleach, alkaline or acid-based, aggressive or abrasive cleaning products.*