

Repair kit

The beauty of precision.



Repair kit

REPAIR KIT USAGE INSTRUCTIONS FOR REPAIRING PRODUCTS MADE OF CAST MARBLE AND COATED WITH A LAYER OF GELCOAT.

Note: the repair should be performed in rubber gloves



Composition of the repair kit:



1 x Gelcoat
20g (A)



1 x polishing
compound 20 g (B)*



1 x curing agent
0.3 g (C)



1 x spatula



1 x polishing block



2 x polishing paper
(red and grey)

Prepare:

- rubber gloves,
- sharp tool,
- soft cloth,
- degreasing agent.

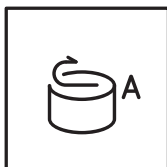
* Keep the packaging – it can be used for polishing/removal of small scratches on cast marble surface.



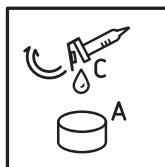
1. Clean the damaged place with a sharp tool in order to remove the remains of the Gelcoat, dust and other dirt.



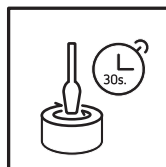
2. Wash the damaged place with a degreasing agent (e.g. acetone, alcohol).



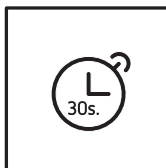
3. Open the Gelcoat packaging by carefully removing the protective foil.



4. Open the container with the curing agent. Carefully pour its contents into the Gelcoat packaging.



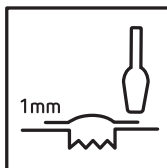
5. Thoroughly and vigorously mix the compounds for 30 seconds.



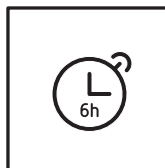
6. Place the mass to the side and wait another 30 seconds.
ATTENTION: the mass hardens in 5 minutes.



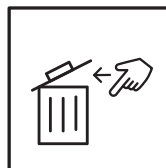
7. Use the spatula's end to place the prepared mass on the damage.



8. Place a required amount of mass until an excess of 1 mm above the material surface is obtained.



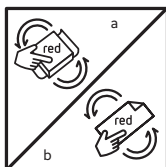
9. The product thus prepared should be left to dry, for at least 6 hours.



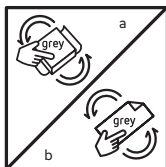
10. After the mass is used, close the used Gelcoat and curing agent containers and dispose of along with the tools. The packaging containing the mass may be kept and if needed used in the future.



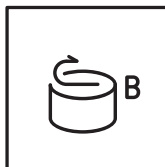
11. Wet both papers with water.



12. Place the paper on the block and use the red side to sand down the repair until the excess of the mass is removed and an even surface is obtained (a). In case of a rounded surface use the paper, without the block (b).



13. Place the grey paper on the block and finish the polish (a). In case of a rounded surface use only the paper, without the block (b).



14. Remove the protective foil and open the polishing compound container.



15. Place the container on a soft cloth and pressing down use circular motions to polish the repaired surface.

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